

# **BREY-KRAUSE MANUFACTURING** 1209 W. LEHIGH ST., BETHLEHEM, PA 18018 PHONE: 610-867-1401 FAX: 610-866-1433

#### www.breykrause.com

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# TECHNICAL DATA SHEET

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S-4096-48-SS **48" DETENTION BENCH** WITH HANDCUFF BAR

**GUSSET** 

FLOOR FLANGE (SEE DETAIL)

# 9/29/2016

TOLERANCES (UNLESS OTHERWISE SPECIFIED)

FRACTIONAL: ± 3/16" X.XX: ± 0.010

 $X.XXX:\pm 0.005$  $X.XXXX: \pm 0.0002$   $\exists$ 

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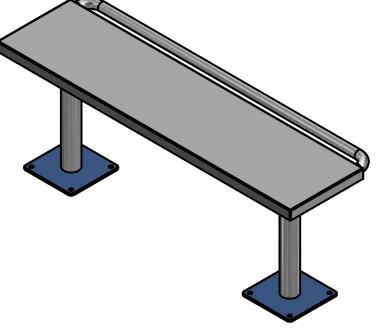
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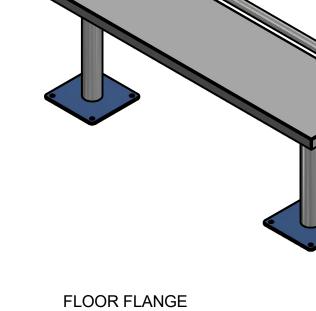
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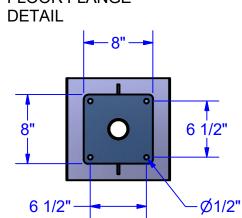
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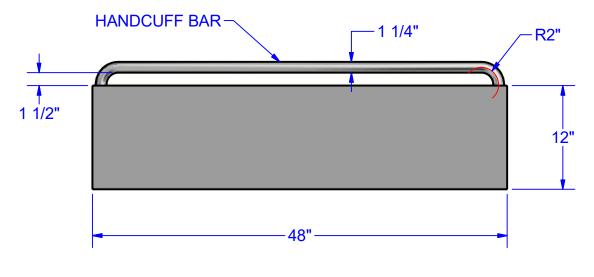
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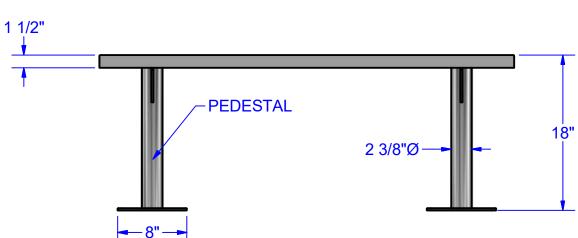
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CONSULT LOCAL AND NATIONAL ACCESSIBILITY CODES FOR PROPER INSTALLATION GUIDELINES.

CONFORMITY AND COMPLIANCE TO LOCAL AND NATIONAL CODES IS THE RESPONSIBILITY OF THE INSTALLER.

DETENTION BENCH IS ONLY AS STRONG AS THE ANCHORING DEVICES AND THE FLOOR ON WHICH

## CONSTRUCTION:

BENCH: 12 GAUGE TYPE 304 STAINLESS STEEL. CORNERS WELDED AND GROUND SMOOTH. 1 1/2" RETURNS ALL AROUND. FLOOR FLANGE: 1/4" TYPE 304 STAINLESS STEEL. WELDED TO PEDESTALS. PEDESTALS: 2" SCHEDULE 40 TYPE 304 STAINLESS STEEL PIPE. WELDED TO 1 1/4" SQUARE TUBES AND 12 GAUGE PLATE UNDER BOTTOM OF BENCH.

HANDCUFF BAR: 1 1/4"Ø X .110 WALL TYPE 304 STAINLESS STEEL TUBE. WELDED TO BENCH.

FINISH: SATIN #4

## **GUIDE SPECIFICATION:**

DETENTION BENCH 12" WIDE X 48" LONG. HANDCUFF BAR ATTACHED. EXPOSED FLOOR MOUNTING. **FULLY WELDED CONSTRUCTION** 

## **INSTALLATION:**

USE FLOOR FLANGES AS A TEMPLATE TO MARK AND LOCATE MOUNTING HOLES.

SECURE TO FLOOR USING APPROPRIATE FASTENERS AND ANCHORS (NOT PROVIDED).